

## Technical Data Sheet

### Hifax TYC 1348X BLACK

Polypropylene Compounds

#### Product Description

Hifax TYC 1348X BLACK is a high melt flow resin for easy and fast molding that has low density, which reduces part weight and improves paint adhesion. Good stiffness and excellent cold temperature impact. It is typically used for fully painted exterior trim and fascia applications.

Application	Automotive Parts; Bumpers; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Dimensional Stability; Good Flow; Good Impact Resistance; Good Moldability; High Stiffness; Low Shrinkage; Low Temperature Impact Resistance; Paintable

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	22	g/10 min	ASTM D1238
Density, (23 °C, Method A)	0.985	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C)	1600	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	18	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	45	kJ/m <sup>2</sup>	ISO 179
(-30 °C)	5.0	kJ/m <sup>2</sup>	ISO 179
Multi-axial Impact Strength, (-30 °C, 2.2 m/s, 3.2 mm plaque)	24	J	ASTM D3763
Failure Mode Ductile.			
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			